

Crown Canopy Assembly - Rear Brake Light Installation

WORK INSTRUCTION



Department	Canopy Assembly	DATE	2 October 2015	Instruction No.	WI 04014
Process	Brake light instal	ISSUE	1	PAGE	1 of 5
Activity No	14	AUTHOR	Kevin Fox		

No	Operation	Tools, Materials, Parts & Process
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14.01

Prepare Tools, Materials & Parts:



Alcohol & Cloth



Zip-lock bag



C5-54-BLIGHT-R
Rear Brake Light



YC-10-SILASEAL-B
Sealant



Sealant Gun





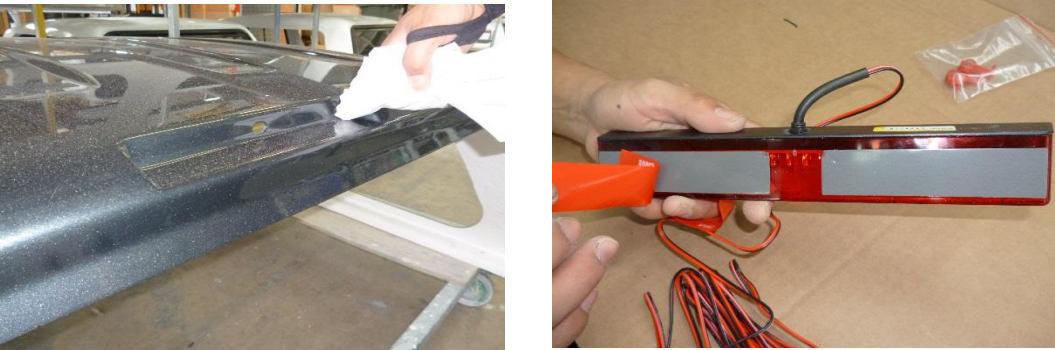
Side Cutters

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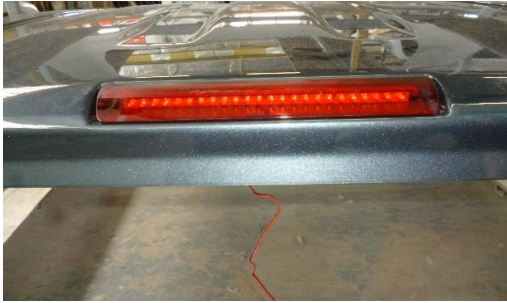
No	Operation	Tools, Materials, Parts & Process
14.02	<p>Remove Rear brake light from the bubble wrap.</p> <p>Place plastic end terminals into zip-lock bag</p>	
14.03	<p>Trim off bear wires at end of light cable (approx. 10mm) using the side cutters</p>	
14.04	<p>Wipe the recessed brake light area on the shell with a cloth and alcohol prior to fitment - allow to dry</p> <p>Remove the 3M protection backing from the adhesive pads at the back of the rear brake light</p>	

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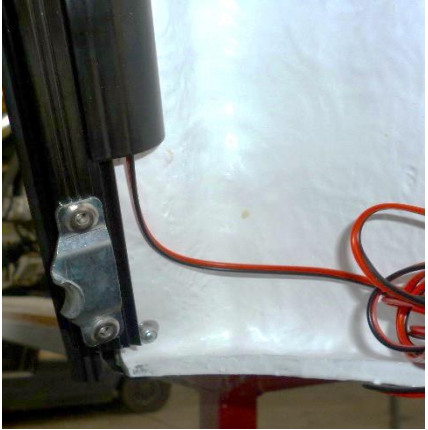
No	Operation	Tools, Materials, Parts & Process
14.05	Insert the rear brake light wires through the pre-drilled hole in the shell.	
14.06	Apply some sealant into the rear light recess as shown.	 
14.07	Centralise the rear light and pull the cable from behind whilst lowering the light into the recess. Apply enough pressure on the light to get a good seal and adhesion.	 

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14.08	<p>A) Apply sealant around the rear brake light</p> <p>B) Wipe the excess sealant with the help of alcohol and cloth</p> <p>C) Ensure the rear light is free of excess sealant</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>A</p>  </div> <div style="text-align: center;"> <p>B</p>  </div> </div> <div style="text-align: center; margin-top: 20px;"> <p>C</p>  </div>	
14.09	<p>After installing the rear door:</p> <p>A) Using special tube - insert brake light cable into tube</p> <p>B) Feed the special tube in through the hole in the rear door keeper plate until it appears at the lower right hand side of the keeper plate.</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>A</p>  </div> <div style="text-align: center;"> <p>B</p>  </div> </div> <div style="text-align: right; margin-top: 20px;">  </div>	

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14.10	<p>Coil the excess cable and locate onto the side rail.</p> <p>Tape the coiled cable to the inside of the canopy in preparation for fitting.</p>
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