




# Crown Canopy Edge Trim Application








## WORK INSTRUCTION



<b>Department</b>	Canopy Assembly	<b>DATE</b>	25 January 2016	<b>Instruction No.</b>	WI 04013
<b>Process</b>	Canopy Edge Trim	<b>ISSUE</b>	2	<b>PAGE</b>	1 of 4
<b>Activity No</b>	13	<b>AUTHOR</b>	Kevin Fox		

No	Operation	Tools, Materials, Parts & Process
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13.01	Prepare tools and materials
	 <p>White touch up paint</p>
	 <p>YC-11-85/8BC 8 x 5/8 Mushwasher Pozi Black</p>
	 <p>Canopy Shell</p>

<p>C5-60-TRIM-B505 Canopy Edge Trim</p> 	 <p>Alcohol &amp; Cloth</p>
<p>YC-10-3MPR94TIN 3M Primer 94</p> 	 <p>Sanding Tool</p>
<p>Canopy Shell</p> 	 <p>Special 3M Primer dispenser</p>
	 <p>Side cutters</p>

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**13.02** Use sanding tool to remove excess gel coat and ensure a smooth contour (in line with design requirements) on underside of shell.



Ensure underside of shell flat & smooth and is free of excess gel coat

**13.03** Using Alcohol & cloth clean and prepare edge of base rail prior to fitting edge trim.



**13.04** Using 3M Primer 94 (in special dispenser) prepare edge of shell before applying edge trim.  
  
Note: Read label and adhere to Health & Safety requirements



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**13.05** Peel off adhesive tape (approx. 100mm in length) from back of edge trim

Starting approx. 10mm in from edge of rear door cut-out, Firmly apply the edge trim to the shell ensuring it is in full contact on the Side & Underside of the shell.

Peel off adhesive protection tape progressively as edge trim is being applied to the canopy.

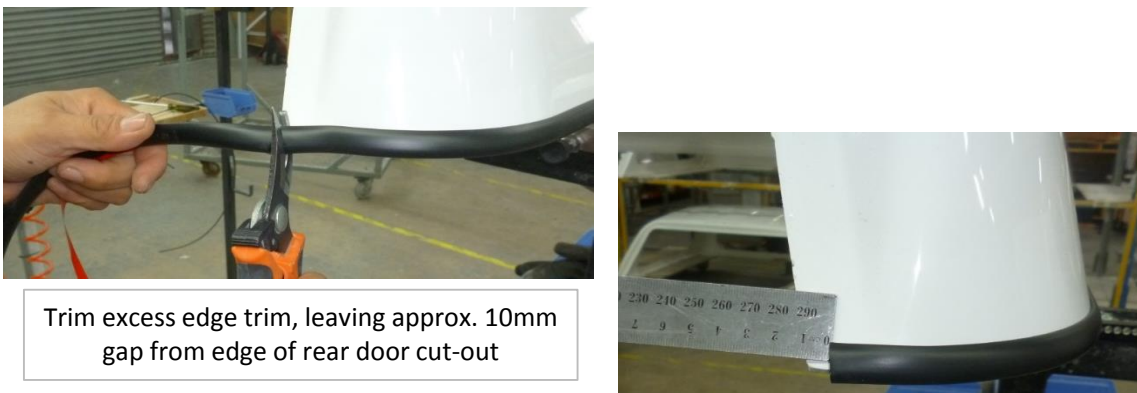
**Note: Keep edge trim taught and true to shell line when applying to ensure an even finish.**



**13.06** All models except MI41 - Continually apply edge trim all the way around the shell.

For MI41 model only - Cut & terminate canopy Edge trim at front of the canopy as shown in the photo B in operation 13.07

At the termination point (opposite side of rear door cut-out) cut off excess edge trim leaving approx. 10mm in from the rear door cut-out.



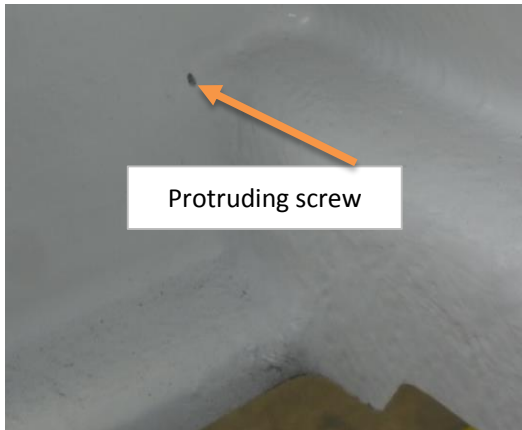



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13.07	<p>Secure edge trim using 8 x 5/8 Mushwasher Pozi Black screw at the front of canopy approx 60mm in from the side - two places</p> <p>Photo A - All models except MI41 Photo B - MI41 model only</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p><b>A</b></p>  </div> <div style="text-align: center;"> <p><b>B</b></p>  </div> </div>
13.08	<p>In the event that the screw should protrude through on the inside of the shell - remove any sharp edges and touch up using white paint or flow coat</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Protruding screw</p> </div> <div style="text-align: center;">  <p>Touch up after removing sharp edges</p> </div> </div>