







-  Basic Knowledge / SOP
-  Workmanship Technique
-  Problem
-  Improvement

OPL- CRWN-040

**Description: Mag plate Assembly**

1 Prepare Tools, Materials & Parts:



Mag light plate



Mag light plate fitting kit



Alcohol & cloth



Pneumatic gun + 7mm socket  
& 4mm Drill bit

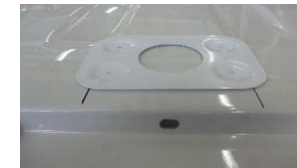
C5-56-30274212 Self Tapping  
Screw Ø4.2 x 12.0mm

Craft knife

2 A) Using a non permanent marker and straight edge extend the line of the roof ribs down to the rear brake light feature



B) Align the magnetic plate centrally between the lines and the back edge of the plate approx. 10mm from the end of the roof ribs



3 Using a marker pen, mark the holes positions and drill through 4mm Dia x 4 positions



**IMPORTANT: DO NOT drill through the magnetic plate as this will cause potential rust issues.**

4 Remove swarf & dust, fit magnetic plate into position.

