

OPL- CRWN-039

Description: Installation of Rear Door Setting Block

The design intent of the rear door setting block is to provide 4mm clearance between the rear door fixed and opening frames, to allow the fitment of the Moulded Door End caps. (Refer Figure 1A & 1B)

- 1 When assembling a canopy the Rear Door Setting block (C5-54-2027148) must be installed before securing the keeper plate with screws to the rear door frame. (Refer WI 04015 Step 10& 11)
- 2 Setting block must be placed as close as possible to the bottom of rear door as shown in Figure 3
- 3 Make sure the L shape portion of setting block is positioned as per Figure 4 & Figure 5
- 4 Setting block must be installed on both sides of the rear door prior to fitting on the vehicle, these should remain in place with the door closed whilst marking the canopy fixing holes and tightening the fitment bolts during the canopy installation (Figure 6)

