



# ONE - POINT LESSON

OPL- CRWN-034



- Basic Knowledge / SOP
- Workmanship Technique
- Problem
- Improvement

**Description :**            **Instructions for grinding the corners of tail gate moulding for MI41 Canopy Model**

- 1) To see if the Tail gate moulding catches tightly on the edge trim.
- 2) Where it is touching grind the corners of the tail gate moulding leaving a small gap (1mm max)

Before Grinding



Grinding done on the corners



After Grinding



Date : 29/09/2015

Design \_\_\_\_\_

Manufacturing \_\_\_\_\_

QC \_\_\_\_\_