

OPL- CRWN-023

Description: Repairing side lift up windows

Removing the handle

- 1 Remove side lift up window from packaging.
- 2 Place the window on a protected surface and remove the keeper plate.
- 3 Open the window and release the gas struts.
- 4 Clamp joint making sure the frame is protected (both sides) from potential tooling marks.
- 5 Gently heat original caulk to facilitate the removal of the screws.
 Note: Leave two screws in place at Left hand side (as per photo) to retain inner frame.
 Carefully separate outer frame from window taking care not to pull too hard.



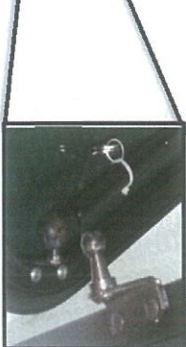
1



2



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5

Date : 24.07.2014



- Basic Knowledge / SOP
- Workmanship Technique
- Problem
- Improvement

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6 Apply sealant in areas 1, 2 & 3 as shown in photo and relocate the outer frame.



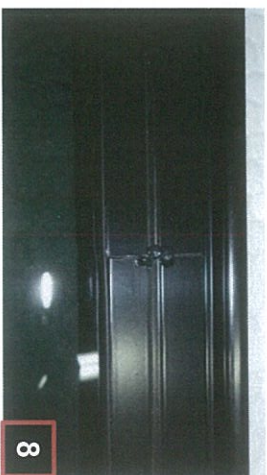
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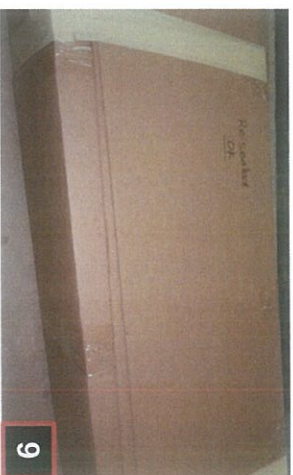
7 Remove excess sealant and replace the screws.

8 Wipe off any sealant that may have oozed through the joint.



8

9 Wrap window up and pack into original cardboard wrapping and mark up "Re-Sealed OK"



9

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