







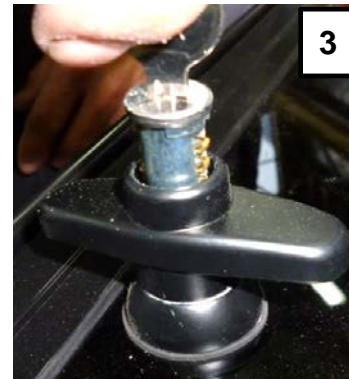
-  Basic Knowledge / SOP
-  Workmanship Technique
-  Problem
-  Improvement

OPL - CRWN-018

## Description: Removing and replacing barrel lock from side lift up windows

### Removing Barrel Lock

- 1 Turn handle into the "Open" position
- 2 Insert Master Key into Barrel lock (this will disengage barrel from handle)
- 3 Pull Master Key, which will remove barrel from handle.
- 4 Remove Master Key from barrel.



### Replacing Barrel Lock

- 5 Insert Master Key into replacement barrel
- 6 Tentatively insert barrel into handle and turn barrel until it aligns with handle
- 7 Push barrel fully home into handle
- 8 Hold barrel in place with thumb and remove Master Key
- 9 Close handle
- 10 Using designated PRM key for lock - check functioning of replaced lock.



**NOTE:** All Rear door handles cannot have their barrels removed using the same method as described above.

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